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**REMARKS** 

By the present amendment, claims 1 and 2 have been amended to obviate the

examiner's objections thereto and/or to further clarify the concepts of the present

invention. Claims 1-4 and 6 still are pending.

It is submitted that these amendments to the claims are helpful in distinguishing

the subject claims over the cited prior art and/or do not raise new issues which would

require further consideration and/or search. In addition, it is submitted that such

amendments place the application in better form for appeal by materially reducing or

simplifying the issues for appeal. Furthermore, no additional claims are presented

without cancelling a corresponding number of finally rejected claims. In view of the

above, it is submitted that entry of the above amendments is in order and such is

respectfully requested.

In the Office Action, claims 1-4 and 6 were rejected under the first paragraph

of 35 USC § 112 as containing subject matter which was not described in the

specification. Specifically, it was asserted that the claim limitation that "some of the

Si particles have an average size greater than 10  $\mu$ m" was not supported in the

subject specification. It was particularly noted that the words "some" and "average"

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were emphasized in stating the reasons for the rejection. Reconsideration of this

rejection in view of the above claim amendments and the following comments is

respectfully requested.

It is submitted that the claims are in conformance with the provisions of the

cited statute. More particularly, it is submitted that claims 1 and 2 have been

amended to modify the language so as obviate the specific objections to the two

noted terms. Specifically, the phrase has been amended to recite "the granular Si

particles having a short-diameter/long diameter ratio of 1/3 or more and including

granular Si particles having a particle size greater than 10  $\mu$ m." Accordingly,

withdrawal of the rejection under the first paragraph of 35 U.S.C. § 112 is

respectfully requested.

Claims 1-4 were rejected under 35 USC § 103(a) as being unpatentable over

the patent to Mori et al in view of the patent to Kawagoe et al. In making this

rejection, again it basically was asserted that the cited Mori et al patent teaches Al-Si

or Al-Si-Sn compositions with ranges for the disclosed components which overlap

those as claimed in independent claims 1 and 2. With regard to the claim limitation

of the ratio of the short diameter to the long diameter, Figure 1 of the Mori et al

patent was alleged to show this feature. With regard to the claim limitation of the

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particle size greater than 10  $\mu$ m, it was asserted that (1) the comparative example

teaches such particles and further that (2) the Mori et al patent teaches that these

particles are undesirable in the specifically disclosed materials. From the latter

statement (2), it was further presumed that such materials actually had been made

by the inventors of the cited patent.

Further, it was acknowledged that the Mori et al patent does not teach the use

of (a) HVOF flame spraying of applying the alloy and (b) surface roughening of the

substrate by shot blasting. As to the former (a), it was alleged that the HVOF is a

well known form of thermal spraying as taught by the Mori et al patent. As to the

latter (b), the cited patent to Kawagoe et al was asserted to provide this deficiency.

Reconsideration of this rejection in view of the above claim amendments and the

following comments is respectfully requested.

It is submitted that the cited Mori et al patent does not teach or suggest the

subject matter as is now set forth in amended claims 1 and 2 and the claims

dependent thereon. Among others, it is submitted that an important difference

between the subject matter as set forth in claims 1 and 2 and the cited Mori et al

patent is that the compositions according to the invention have include particles

having a particle size greater than 10  $\mu$ m and such is not suggested in the patent.

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More particularly as to assertion (1) above, the fact that the comparative example of the Mori et al patent teaches such particles is irrelevant as the composition of the comparative example has not being applied in alleging that the claimed subject matter is unpatentable. Rather, it was alleged that the subject claims are obvious over the supposed inventive concept according to the Mori et al patent. Thus, it is submitted that the focus should be whether one of ordinary skill in the art, who was aware of the Mori et al patent, would utilize the disclosure from the comparative examples as to a particle size in the compositions according to the supposed inventive compositions disclosed in the patent. It is submitted that one of ordinary skill in the art would not be taught or suggested to do so by the teachings of the cited patent,

particularly in view of the statement that particles of sizes greater than 10  $\mu$ m are

undesirable.

In support of the above, attention is directed to the attached publication from the Journal of Japan Institute of Metals Vol. 40, 2001, pages 356-359 entitled "Application of Wear Resistant Flame Spraying Technique to Automotive Parts" by Hideo Tachikawa, Kazuyuki Nakanishi and Hiroyuki Mori and partial translation thereof. The authors report fine Si particles of sprayed Al-Si, particularly the primary Si is of extremely fine size such that it is submicron order and that the primary Si is smaller than that in the powder by one order of magnitude.

As to assertion (2) above that the Mori et al patent teaches that particles of this

size are undesirable in the specifically disclosed materials weighs in the favor of the

patentability of the subject claims since the cited patent teaches away from the

claimed concept. In addition, the presumption stated in the rejection that such

materials actually had been made by the inventors of the Mori et al patent is

speculation. The mere statement in a patent that a certain structure is undesirable

does not mean that such a structure actually has been made.

In response to the above, it was asserted in the Action that since the

comparative example shows a composition having particle sizes as large as 20 µm,

applicants' prior assertion that such a material had never been made is in error. It is

submitted that the issue under consideration has been confused. The original

assertion was that the inventors in the Mori et al patent must have made the inventive

compositions with particle sizes as large as 20 in order to make the statement that

such particle sizes are undesirable. The fact of comparative compositions have such

particles is not relevant to the assertion.

In summary, the particle size of 20µm disclosed in the Mori et al patent is that

of comparative Example (c), that is, a casting method. This particle size therefore

does not show the size of flame-sprayed material. It must be emphasized that the

inclusion of relatively coarse Si particles of more than 10  $\mu$ m as shown in Fig. 1 of the

present application contributes to enhance both wear resistance and seizure resistance

with the materials according to the present invention. In contrast, the Si particles are

fine (less than 10  $\mu$ m) in the Mori et al patent and only contribute to enhance the

wear resistance.

A position taken in the Action relative to the products according to the Mori et

al patent was that the burden of showing that the products according to the invention

patentably distinguish over the products according to the prior art is placed upon

applicants. In order to overcome this position, applicants submit that the products

according to the claimed invention differ from those of the prior art in terms of

structure as indicated above and thus one or more properties and these differences

produce unexpected or surprising results. In support thereof, attention is directed to

the Declaration by Mr. Muramatsu attached hereto where flame-sprayed Al and cast

Al-Si are compared with regard to the seizure load. In other words, this is the same

materials as in Table 2 of the specification, but for the measured value of seizure

resistance.

It is further submitted that another important difference between the subject

matter as set forth in independent claims 1 and 2 and the cited patent is that the

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composition according to the invention is "flame-sprayed by means of high velocity

oxy-fuel flame-spraying method (HVOF) onto a substrate roughened by shot blasting"

as opposed to being thermally sprayed as taught by the Mori et al patent. The HVOF

method produces a special morphology of the Si particles as is set forth on page 5,

line 32 of the subject specification. The shape of Si particles shown in Fig. 1 of the

present invention is neither globular nor needle-like, but rather is irregularly shaped.

More particularly, Fig. 1(B) of the Mori et al patent shows a cast Al-Si alloy in

which Si particles with nodular or plate-like morphology and fine intermetallic Si

compounds with needle-like morphology are dispersed, these expressions of

morphology being based on text book terminology. The Si particles of a HVOF flame-

sprayed alloy are more round that the Si particles of a cast Al-Si alloy. Although two

distinct morphologies are found in Fig. 1(B) of the Mori et al patent, only one

morphology is found in Fig. 1 of the present invention. As can be understood from

the above explanation, the use of HVOF is not only a process feature, but also is a

feature which differentiates the morphology of Si particles from the cast alloy.

Therefore, the microstructure of the compositions of the present invention which is

formed by HVOF is different from that formed by plasma spraying.

In support of the above regarding the microstructures of Al alloys which have

been flame-sprayed by HVOF, attention is directed to the attached technical paper

published this year in "Thermal Spray 2003, Advancing the Science & Applying the

Technology" edited by C. Moreau and B. Marple and published by ASM International,

Materials Park, Ohio entitled "Development of HVOF Sprayed Aluminum Alloy Engine

Bearings" Of significance is the statement therein that HVOF has been investigated

as an alternative process for bearing manufacture and as a route to producing novel

bearing materials with microstructures that cannot be ached using the conventional

casting route. The paper also shows the microstructure of Al-Sn-Si alloy formed by

HVOF in Fig. 4.

It is submitted that the above noted teaching deficiencies of the Mori et al

patent are not supplied by the Kawagoe et al patent. Specifically, it is submitted that

one of ordinary skill in the art would not employ the surface roughening as taught by

the secondary Kawagoe et al patent in the product as disclosed in the primary patent

to Mori et al. Therefore, one of ordinary skill in the art would not be led to select or

turn to the teachings of the secondary patent.

As is well settled, obviousness under Section 103 of the statute requires a

teaching or suggestion in the art to combine the teachings of the patents as proposed

by the examiner with the expectation that the results achieved would have been

predicted by that person of ordinary skill. The patents provide no suggestion to

motivate one of ordinary skill in the art to combine their teachings in the manner

proposed by the examiner. It is an established principle of U.S. patent practice that

the prior art must contain some suggestion for combination since without such, any

combination is pure speculation on the part of the examiner and is based on a

prohibited hindsight reconstruction from applicants' own disclosure.

For the reasons stated above, withdrawal of the rejection under 35 U.S.C. §

103 and allowance of claims 1 through 4 as amended over the cited patents are

respectfully requested.

Claim 6 again was rejected under 35 USC § 103(a) as being unpatentable over

the same patent to Mori et al in view of the patent to Kawagoe et al further in view

of the patent to Wilkoz et al. In making this rejection, it was acknowledged that the

combination of the Mori et al and Kawagoe et al patents does not teach a layer

covering the outer surface of the wear resistant coating. The additionally cited Wilkoz

et al patent was then asserted to provide this deficiency. Reconsideration of this

rejection in view of the above claim amendments and the following comments is

respectfully requested.

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It is submitted that essentially the same considerations as were set forth above

with respect to the first prior art rejection would also apply equally as well to this

rejection of the dependent claim 6. Accordingly, withdrawal of the rejection under 35

U.S.C. § 103(a) and allowance of claim 6 are respectfully requested.

In view of the foregoing, it is submitted that the subject application is now in

condition for allowance and early notice to that effect is earnestly solicited.

In the event this paper is not timely filed, the undersigned hereby petitions for

an appropriate extension of time. The fee for this extension may be charged to

Deposit Account No. 01-2340, along with any other additional fees which may be

required with respect to this paper.

Respectfully submitted,

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